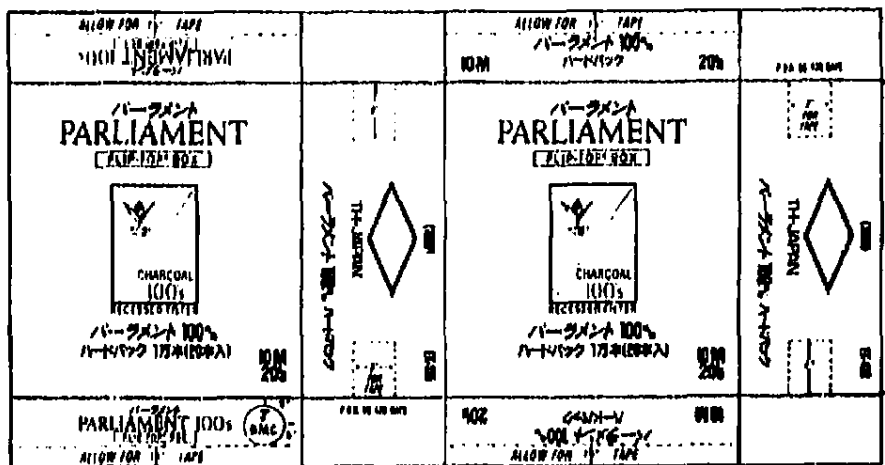
 PHILIP MORRIS U.S.A. DIRECT MATERIAL SPECIFICATION	MAT'L. CODE 55-438A
	SUPERCEDES
	APPLICABLE G.S.
DESCRIPTION CORRUGATED CASE EX 438 PARLIAMENT 100'S FLIP TOP BOX 10M (JAPAN)	DATE
REASON FOR CHANGE:	PAGE OF
APPROVED BY:	
STYLE: _____ TEST: _____ FLUTE: _____ BOARD COLOR: _____ INSIDE DIMS.: _____ Lx _____ Wx _____ D (INCHES) OUTSIDE DIMS.: _____ Lx _____ Wx _____ D CUBE: _____ Ft. COMPONENT MATERIALS: _____ / _____ / _____ ADHESIVE: _____ TOTAL COMBINED BD. WT: _____ lbs./MSF COMBINED BD. CALIPER: _____ INCHS. JOINT: Glue lap inside. Joint to have lap on width panel, glued to length panel. Glued lap to be crushed. Bevel flap below score. RED CENTER CUT LINE: _____ PRINT COLORS GCMI(EO.) _____ BINARY AND SECURITY BAR COLOR: P.M. Solar-Flex or GCMI 90 Black BINARY NO.: _____ SECURITY BAR NO.: _____ LOCATION: Four width flaps FLAP IDENTIFICATION: Date case is manufactured, P.M. P.O. number, and P.M. Material Code to be printed on two diagonally opposite width flaps. UNITIZING: _____/Bundle: _____/Unit: With Tie Sheets: STRAPPING: 4 Bands-2 each way REMARKS: _____ MINIATURE DATE 2-86	



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 CAUTION: Check this miniature carefully for copy, color, break, size and general layout. Our responsibility ends with the replacement of any incorrect size or miniature.

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